

CLAIMS

- add 17*
1. A method for producing an aluminium composite material in which a cladding sheet is placed at least onto one side of a core ingot, and in which the core ingot with cladding sheets in place is subjected to several roll passes characterised in that the cladding sheets are cut off an ingot.
 2. A method according to claim 1, characterised in that the cladding sheets are cut off ^{LAB}the ingot by sawing.
 3. A method according to claim 1 or 2, characterised in that the cladding sheets are cut off ^{LAB}the ingot at a thickness of 2 to 100 mm.
 4. A method according to one of claims 1 to 3, characterised in that the core ingot and/or the cladding sheets are surface treated prior to rolling.
 5. A method for producing cladding sheets from an ingot, in particular for use in a method according to one of claims 1 to 4, characterised in that the cladding sheets are cut off ^{LAB}the ingot.

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